## A Nomograph for Copolymer Composition and Sequence Distribution

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Many hundreds of reactivity ratios have been tabulated for copolymer systems which obey the Mayo-Lewis composition equation<sup>1</sup>

$$F_1 = (r_1 f_1^2 + f_1 f_2) / (r_1 f_2^2 + 2f_1 f_2 + r_2 f_2^2)$$
(1)

where  $F_1$  is the mole fraction of monomer 1 contained in a copolymer formed instantaneously from a feed having mole fractions  $f_1$  and  $f_2$  of monomers 1 and 2, respectively; and  $r_1$  and  $r_2$  are the reactivity ratios. Calculations with eq. (1) are straightforward but slightly time consuming. Therefore we present in this communication a nomograph which simplifies the calculation of copolymer composition from the monomer feed and reactivity ratios. Because of the approach we use, this nomograph also simplifies the calculation of sequence distributions in copolymers.<sup>2</sup>

The nomograph, Figure 1, was constructed on the basis of the following equations:

$$\epsilon/(1-\epsilon) = r_1 f_1/(1-f_1) \tag{2}$$

$$\eta/(1 - \eta) = r_2 f_2/(1 - f_2) \tag{3}$$

where  $\epsilon$  and  $\eta$  are conditional probabilities and are equivalent, respectively, to  $P_{AA}$  and  $P_{BB}$  defined by Goldfinger and Kane.<sup>3</sup> The copolymer composition, in these terms, is

$$F_1/F_2 = (1 - \eta)/(1 - \epsilon)$$
 (4)

which can be rearranged (since  $F_1 + F_2 = 1$ ) to give

$$F_1 = (1 - \eta) / [(1 - \eta) + (1 - \epsilon)].$$
(5)

The fraction of diads in the chain sequences formed is

$$f_{11} = \epsilon (1 - \eta) / [(1 - \eta) + (1 - \epsilon)]$$
  

$$f_{12} = f_{21} = (1 - \eta) (1 - \epsilon) / [(1 - \eta) + (1 - \epsilon)]$$
  

$$f_{22} = \eta (1 - \epsilon) / [(1 - \eta) + (1 - \epsilon)].$$
(6)

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Fig. 1. Nomograph.

Triad fractions are expressed as

$$f_{111} = f_{11}\epsilon$$

$$f_{112} = f_{11}(1 - \epsilon)$$

$$f_{121} = f_{12}(1 - \eta)$$

$$f_{122} = f_{12}(\eta)$$
etc.
(7)

Use of the nomograph is best illustrated by an example. Assume the following values:

$$r_1 = 0.2, r_2 = 1.0, f_1 = 0.4, f_2 = 0.6.$$

Connect the values of  $r_1$  and  $f_1$  with a straight line to obtain the value of  $1 - \epsilon = 0.885$ . Connect the values of  $r_2$  and  $f_2$  with a straight line to obtain the value of  $1 - \eta = 0.40$ .

Use eq. (5) to obtain

$$F_1 = 0.4/(0.4 + 0.885) = 0.311.$$

The 121 triad fraction, for example, is calculated from the appropriate form of eqs. (6) and (7) as

$$f_{121} = \frac{0.4 \times 0.885}{0.4 + 0.885} \times 0.4 = 0.11.$$

## References

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3. G. Goldfinger and T. Kane, J. Polym. Sci., 3, 462 (1948).

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